

	Purchase Costs for Acetone	Labor Hours	Disposal Costs for Acetone	Total
Before Reduction	30 liters @ \$4.48 per liter = \$134.40	9 hours @ \$60/hour =\$540	28 kg (30 L) @ \$50.00/ kg = \$1,400	\$2074.4
After Reduction	4 liters @ \$4.48 =\$17.92	3hours@\$60/ =\$180	3.8 kg (4 L) @ \$50.00/kg = \$190	\$387.92
Savings	\$116.48	\$360	\$1210	\$1686.48

10 lots per year=Total Annual Savings of **\$16,847**

Figure 1 Cost Savings